



# Sleepers

Humes has extensive prestressed concrete railway sleeper supply and manufacture experience.

Manufacturing over 4 million sleepers since starting in 1958. Our clients include BHP, Rio Tinto Hamersley Iron, Public Transport Authority of Western Australia (PTA), Brookfield Rail and ARTC.

Our product range has evolved as we continue to develop cost effective, fit for purpose products for our clients.

Humes has two sleeper manufacturing plants, both in Western Australia. They are located in Welshpool (Perth) and Newman (in the state's Northwest).

The Welshpool factory has two stressing beds for long line sleeper manufacture. They are 100 m and 200 m long. The output on these beds are:

Standard and dual gauge sleepers

- Stressing Bed 1 – 600 sleepers/day
- Stressing Bed 2 – 296 sleepers/day

Narrow gauge sleepers

- Stressing Bed 1 – 720 sleepers/day
- Stressing Bed 2 – 352 sleepers/day

The Newman plant was purpose build to supply heavy haulage sleepers for BHP in 1995. It consists of a 100m long stressing bed with output of 328 standard gauge sleepers per day.

**Product range**

- Standard gauge sleepers for heavy haulage
- Standard gauge sleepers for mainline track
- Dual gauge sleepers for mainline track
- Narrow gauge sleepers for the Perth passenger pine
- Grain sleepers (narrow gauge, light weight) for rural applications
- TRS (narrow gauge timber replacement sleeper)
- Electrical circuit sleepers
- Transponder sleepers
- Pedestrian crossing sleepers
- Transition sleepers
- DED sleepers

**Humes****A Division of Holcim Australia****1300 361 601 | [humes.com.au](http://humes.com.au)**

Humes accepts no liability for any loss or damage resulting from any reliance on the information provided in this publication. All measurements are nominal. Humes is a registered business name and registered trademark of Holcim (Australia) Pty Ltd (Holcim). "Strength. Performance. Passion." is a trademark of Holcim.  
© May 2014 Holcim (Australia) Pty Ltd ABN 87 099 732 297. All rights reserved.