

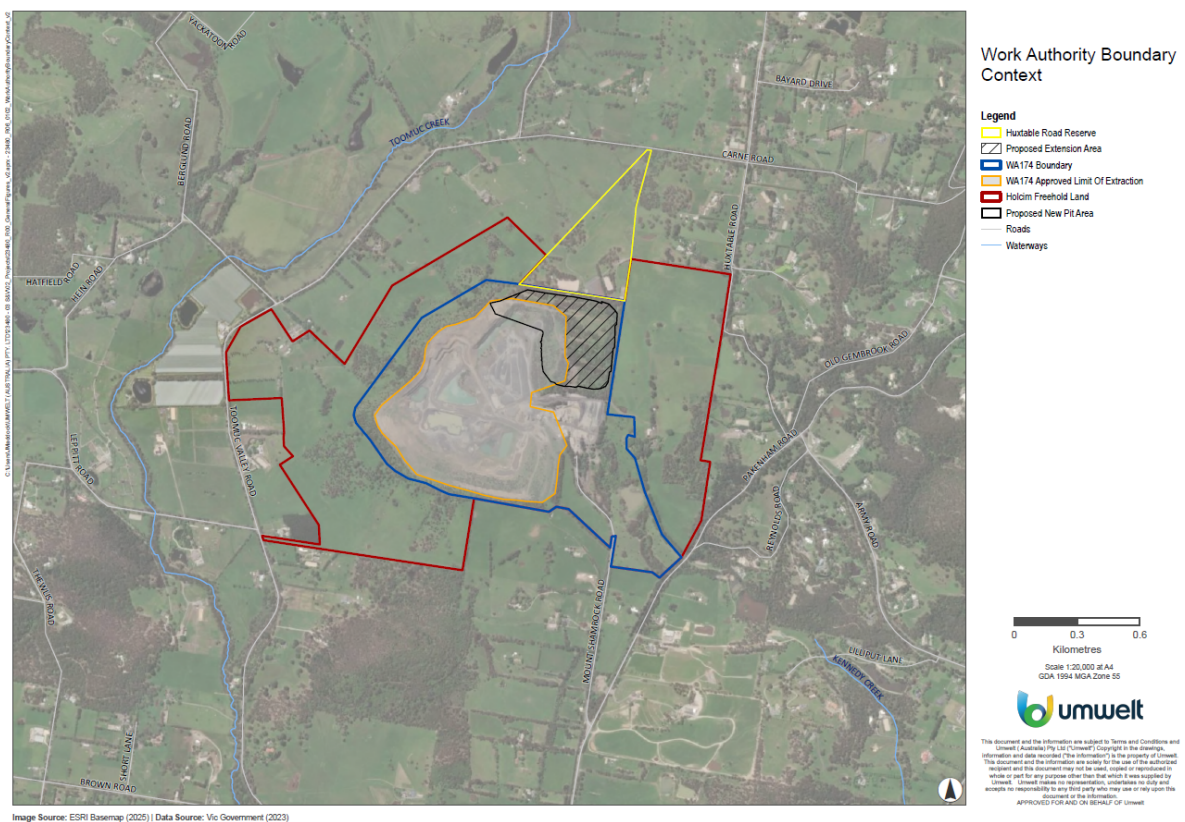
Mt Shamrock Quarry



Community Update # 5 June 2026

Holcim has formally lodged an application with Resources Victoria (RV) for a Work Plan Variation regarding the proposed extension of the Mt Shamrock Quarry (95 Mt Shamrock Road, Pakenham). Moving forward from our August 2025 update, this June 2026 submission comes after completing rigorous technical assessments and engaging extensively with both community members and relevant regulators.

The proposed extension area can be found in the Figure below - in the North East corner of the existing quarry.



The following key aspects of the quarry remain unchanged as part of the proposed extension.

Work Authority Boundary: The proposed extension is located entirely within the existing approved quarry.

Hours of Operation: Production and sales will continue from 7:00 am – 6:00 pm (Monday to Friday) and 7:00 am – 12:00 noon (Saturday).

Permitted Blasting Times: Blasting remains permitted for 11:00 am – 12:00 noon and 2:00 pm – 3:00 pm (Monday to Friday).

Operational considerations: The site access route, method and intensity of operation, and the location of processing infrastructure remain the same.

The application to RV includes the following items:

Work Plan Document: This document outlines key changes and provides a summary of technical assessments.

Risk Management Plan: This plan includes a risk register for all new or changing hazards resulting from the changed operation—such as air, noise, native vegetation, geotechnical, and groundwater—and explains how these hazards will be managed to reduce impacts on the environment, the public, and public infrastructure.

Rehabilitation Plan: This document details key milestones and the monitoring program for both the operating phase and closure phase.

Supporting Technical Assessments: Assessments include Geotechnical, Blasting, Noise & Vibration, Air Quality, Ecology, Groundwater, Landscape & Visual, Cultural Heritage, Surface Water, Community Engagement Plan, and Erosion Control.

The Assessment Process:

The assessment process is comprehensive, involves multiple steps, and is expected to take several months to complete. For a full description of the process, please visit the Resources Victoria website (<https://resources.vic.gov.au/licensing-approvals/extractives-industry-work-authority/work-approval-process-for-extractive-industries>).

An overview of the immediate next steps is summarised below:

1. Work Plan Assessment - Resources Victoria (RV) will assess the Work Plan Variation and notify Holcim whether the plan:

- **Complies with legislative requirements:** If successful, it will be referred to relevant authorities and agencies—such as the Environmental Protection Agency (EPA), Southern Rural Water (SRW) and Department of Energy, Environment and Climate Action (DEECA)
- **Requires changes or additional information:** Holcim will be requested to address any gaps in a subsequent submission.
- **Has been refused:** In this instance, Holcim would need to **submit a new application** to proceed with the proposal.

2. Co-Regulator & Agency Referral - RV will only refer the Work Plan Variation to relevant authorities once they are satisfied it meets the required standards and includes all necessary information to demonstrate regulatory compliance. If a referral authority or agency requires specific conditions, these are generally applied as work plan-specific conditions. If a referral authority or agency objects to the work plan, Resources Victoria must refuse it.

3. Work Plan Endorsement - If RV determines that the Work Plan Variation complies with all regulatory requirements—including those of relevant authorities and agencies—it will be statutorily endorsed.

Please note that any such initial endorsement **will not** authorise Holcim to begin any work in the extension area. We are required to secure further formal approvals before any on-site activity can start.

Should statutory endorsement be granted, our next step will be applying for a planning permit. This application will be submitted either through the Cardinia Shire Council or directly to the Minister for Planning (via the Development Facilitation Pathway).

Next Steps and community enquiries:

Holcim remains committed to keeping the community informed as this application progresses. If you have any immediate questions or concerns regarding this update, please reach out via our community contact channels:

- **Email:** au-mtshamrock@holcim.com
- **Ph:** 0439 381 724
- **Website:** <https://www.holcim.com.au/mt-shamrock>